

Product Information **Ultramid®**

A 402H1 NATURAL



10/2020

PA66

Product description

Ultramid® A 402H1 Natural is an unreinforced polyamide 66, very high viscosity, heat stabilized, for extrusion and injection moulding. This grade offers three main advantages: high impact resistance at low humidity levels, good rigidity, and excellent compression resistance.

Extrusion Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment.

Disclaimer

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Safety Information

Detailed information regarding safety are available on the safety data sheet (MSDS). MSDS is sent with the first material order or available by contacting our customer services

Regulations Compliance

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with RoHS Directive 2011/65/EU, 2015/863 and local regulations as amended.

Customer Services

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

Product Information

Typical values for uncoloured product at 23 °C ¹⁾	Test method	Unit	Values ²⁾
General Properties			
Asia Pacific	-	-	+
South and Central America	-	-	+
Near East/Africa	-	-	+
Processing: Injection moulding (M), Extrusion (E), Blow moulding (B)	-	-	E
Colour: black (bk), uncoloured (un), coloured (co), transparent (tr)	-	-	un
Pellets	-	-	+
Physical			
Water absorption, 24 h in water, 23 °C	ISO 62	%	1.5
Density	ISO 1183	kg/m ³	1140 / -
Mechanical properties			
			dry / cond.
Tensile modulus	ISO 527-1/-2	MPa	3100 / 1300
Yield stress, 50 mm/min	ISO 527-1/-2	MPa	80 / 45
Stress at break	ISO 527-1/-2	MPa	55 / 45
Yield strain, 50 mm/min	ISO 527-1/-2	%	8 / 30
Strain at break	ISO 527-1/-2	%	35 / > 150
Flexural modulus	ISO 178	MPa	2800 / 1200
Flexural strength	ISO 178	MPa	120 / 75
Charpy notched impact strength ISO 179/1eA (23°C)	ISO 179/1eA	kJ/m ²	7 / 30
Charpy impact strength ISO 179-1eU (23°C)	ISO 179/1eU	kJ/m ²	N / N
Izod notched impact strength ISO 180/A (23°C)	ISO 180/A	kJ/m ²	6 / 65
Thermal properties			
HDT B (0.45 MPa)	ISO 75-1/-2	°C	190
HDT A (1.80 MPa)	ISO 75-1/-2	°C	65
Melting temperature, DSC (10°C/min)	ISO 11357-1/-3	°C	263
Electrical properties			
			dry / cond.
Surface resistivity	IEC 62631-3-2	Ohm	1E13 / 1E12
Volume resistivity	IEC 62631-3-1	Ohm*m	1E13 / 1E10
Electric strength (d = 0.8 mm)	IEC 60243-1	kV/mm	35 / -
Electric strength (d = 2.0 mm)	IEC 60243-1	kV/mm	22 / -
Relative permittivity (1 MHz)	IEC 62631-2-1	-	3.5 / -
Dissipation factor (1 MHz)	IEC 62631-2-1	E-4	0.033 / -
Comparative tracking index, CTI, test liquid A	IEC 60112	-	475 / 575
Extrusion Notes			
Pre/Post-processing, max. allowed water content	-	%	0.08
Extrusion cylinder temperature 1		°C	260 - 270
Extrusion cylinder temperature 2		°C	275 - 290
Extrusion cylinder temperature 3		°C	275 - 290
Extrusion, Die temperature		°C	275

Footnotes

1) If product name or properties don't state otherwise.

2) The asterisk symbol "*" signifies inapplicable properties.

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